

Cover Feature: Top 25 Converters

TOP 25 CONVERTERS

	2016 SALES (in millions)	COMPANY AND HEADQUARTERS	2016 RANKING	HIGHEST RANKING OFFICER	PLANTS IN N.A.	EMPLOYEES IN N.A. (FLEX PKG ONLY)	MARKETS SERVED
1	\$4B	BEMIS Neenah, Wis.	1	Bill Austen <i>president and CEO</i>	32	10,000	1 2 3 4 5 6 8 9
2	\$2.6B*	SEALED AIR CORP. Charlotte, N.C.	2	Jerome Peribere <i>president and CEO</i>	107	16,200	1 2 3 4 5 6 7 8
3	\$2.45B*	SIGMA PLASTICS GROUP Lyndhurst, N.J.	3	Alfred Teo <i>CEO</i>	43	5,000	1 2 3 4 5 6 7 8 9
4	\$2.35B	BERRY GLOBAL GROUP Evansville, Ind.	4	Tom Salmon <i>president and CEO</i>	26	3,397	1 2 3 4 5 6 7 8 9
5	\$2.3B	NOVOLEX Hartsville, S.C.	6	Stan Bikulege <i>chairman and CEO</i>	43	6,000	1 2 3 4 5 7 8 9
6	\$1.8B	COVERIS Chicago, Ill.	5	Dave Mezzanotte <i>chairman and interim CEO</i>	17	2,500	1 2 3 4 5 6 7 8 9
7	\$1.3B	PRINTPACK INC. Atlanta, Ga.	7	James E. Love III <i>chairman and COO</i>	19	3,500	1 2 3 4 5 6 7 8 9
8	\$1.1B	PROAMPAC Cincinnati, Ohio	8	Greg Tucker <i>CEO</i>	16	2,500	1 2 3 4 5 6 7 8 9
9	\$822	WINPAK LTD. Winnipeg, Man., Canada	9	Bruce J. Berry <i>president</i>	8	2,400	1 2 3 4 5 6 7 8 9
10	\$658	MONDI NORTH AMERICA Atlanta, Ga.	10	Joe Moynihan <i>president, Mondi Jackson, Consumer Goods Packaging</i>	17	2,200	1 2 3 5 6 8 9
11	~\$602*	AMCOR FLEXIBLES AMERICAS Buffalo Grove, Ill.	12	Tom Cochran <i>vice president, Flexibles Americas</i>	10	900	1 2 3 4 5 6 8 9
12	\$600	HOOD PACKAGING CORP. Burlington, Ont., Canada and Madison, Miss.	11	Robert Morris <i>president</i>	20	1,900	1 2 6 7 8 9
13	\$450	SONOCO PRODUCTS COMPANY Hartsville, S.C.	13	M. Jack Sanders <i>president and CEO</i>	10	950	1 2 5 6 7
14	\$440	PREGIS LLC Deerfield, Ill.	16	Kevin Baudhuin <i>president and CEO</i>	15	940	1 3 4 5 6 7 8 9
15	\$437	AMERICAN PACKAGING CORPORATION Rochester, N.Y.	14	Peter Schottland <i>president and CEO</i>	4	850	1 2 3 4 5 6 7 8 9
16	\$375*	BRYCE CORPORATION Memphis, Tenn.	15	Thomas Bryce <i>chairman and CEO</i>	4	800	1 2 5 6 7 8
17	\$285	SCHOLLE IPN Northlake, Ill.	17	Eli Carmeli <i>president and CEO</i>	5	1,000	1 2 3 5 6 7 8 9
18	\$200	INTERFLEX GROUP Wilkesboro, N.C.	18	Stephen Doyle <i>CEO</i>	4	350	1 4 5 6
19	\$200	LIQUI-BOX Richmond, Va.	20	Ken Swanson <i>president and CEO</i>	4	465	1 2 8
20	\$190	ORACLE PACKAGING Winston-Salem, N.C.	19	Jim Squatrito <i>president and CEO</i>	2	313	1 2 3 4 5 6 7 8
21	180*	SHIELDS BAG & PRINTING COMPANY Yakima, Wash.	21	Lisa Shields-Long <i>president and CEO</i>	1	490	1 2 6 7 8 9
22	\$150*	TC TRANSCONTINENTAL Vaughan, Ontario, Canada	22	Francois Olivier <i>president and CEO</i>	5	N/A	1 2 5 6
23	\$148*	BELMARK De Pere, Wisc.	23	Karl Schmidt <i>president and CEO</i>	5	800	1 2 3 6
24	~\$145*	OLIVER Grand Rapids, Mich.	24	Jerry Bennish <i>president and CEO</i>	3	350	3 4 5
25	\$115*	ST. JOHNS PACKAGING Quebec, Canada	25	Marc Leclair <i>president and CEO</i>	4	500	1 5 6

*Flexible Packaging estimate, based on information from Hoover's Online database, D&B database and/or the company's own data.
MARKETS: 1-Food; 2-Beverage; 3-Pharmaceutical; 4-Medical; 5-Personal Care; 6-Household Care; 7-Retail; 8-Industrial; 9-Agriculture