

Flexible Packaging's Top 25 Converters

2013 Rank	2012 Rank	2011 Rank	2012 Sales (in millions)	Company Headquarters	Highest Ranking Officer	Plants in N.A.	Employees in N.A. (flex pkg only)	Markets Served
1	2	2	\$5.5B	Sealed Air Corp. Elmwood Park, N.J.	William Hickey <i>president and CEO</i>	107	16,200	1 2 3 4 5 7 8
2	1	1	\$5.1B	Bemis Flexible Packaging Neenah, Wis.	Henry Theisen <i>president/CEO/director</i>	47	10,000	1 2 3 4 5 6 8 9
3	3	3	\$2.4B	Sigma Plastics Group Lyndhurst, N.J.	Alfred Teo <i>chairman and CEO</i>	38	5,000	1 2 3 4 5 6 7 8 9
4	5	5	\$1.4B	Printpack Inc. Atlanta, Ga.	Dennis Love <i>president and CEO</i>	24	3,900	1 2 4 5 6 7 8 9
5	4	4	~\$1.3B	Berry Plastics Corporation Evansville, Ind.	Dr. Jonathan Rich <i>president and CEO</i>	70	2,125	1 2 3 4 5 6 7 8 9
6	7	7	\$750	Exopack Holdings SARL Chicago, Ill.	Jack Knott <i>CEO</i>	17	2,500	1 2 3 4 5 6 7 8 9
7	9	12	\$679	Wipak Ltd. Winnipeg, Man., Canada	Bruce Berry <i>president and CEO</i>	6	1,427	1 2 3 4 5 6 8
8	8	8	\$596	Graphic Packaging International, Inc. Sandy Springs, Ga.	David Scheible <i>president and CEO</i>	15	2,500	1 2 3 4 5 6 7 8 9
9	17	16	\$564	Duro Bag Manufacturing Co. Florence, Ky.	Charles Shor <i>president and CEO</i>	8	1,760	1 3 7 9
10/ 11	12	11	\$500	Hood Packaging Corp. Burlington, Ont., Canada and Madison, Miss.	Robert B. Morris <i>president</i>	18	1,500	1 2 6 7 8 9
10/ 11	10	9	\$500	Hilex Poly Co. LLC Hartsville, S.C.	Stan Bikulege <i>chairman and CEO</i>	16	1,600	7
12	11	10	\$450	Packaging Dynamics Corp. Chicago, Ill.	Roger Prevot <i>director and CEO</i>	8	1,050	1 2 3 4 5 8
13	14	14	\$376	Sonoco Products Company Hartsville, S.C.	M. Jack Sanders <i>president and CEO</i>	10	869	1 2 5 6 7
14	16	17	\$353	American Packaging Corp. Rochester, N.Y.	Peter Schottland <i>president and CEO</i>	3	600	1 2 3 4 5 7 8 9
15/ 16	13	13	\$350	Bryce Corp. Memphis, Tenn.	Thomas Bryce <i>chairman and CEO</i>	5	800	1 2 5 6 7 8
15/ 16	15	15	\$350	Ampac Holdings, LLC Cincinnati, Ohio	John Baumann <i>president and CEO</i>	8	~1100	1 2 3 4 5 6 7 8 9
17	22	21	\$334	Pregis Corp. Deerfield, Ill.	Kevin Baudhruin <i>president, global protective packaging</i>	15	875	1 3 4 5 6 7
18	18	18	~\$273	Amcors Flexibles Mundelein, Ill.	Tom Cochran <i>vice president of flexibles, Americas</i>	9	800	1 2 3 4 5 6 8 9
19	20	20	\$250	cei (Coating Excellence Int'l LLC) Wrightstown, Wis.	Michael Nowak <i>president and CEO</i>	3	500	1 4 5 6 7 8 9
20	19	19	\$210	Prolamina Corp. Westfield, Mass.	Tim French <i>COO</i>	4	600	1 3 4 7
21	21	23	~\$164	Scholle Packaging Inc. Irvine, Calif.	Leon P. Gianneschi <i>president and CEO</i>	7	990	1 2 6 7 8 9
22	24	22	\$160	Shields Bag & Printing Company Yakima, Wash.	Lisa Shields-Long <i>president and CEO</i>	1	490	1 2 3 6 7 8 9
23	23	25	~\$150	Nordenia USA, Inc./Mondi Jackson Inc. Jackson, Mo.	Reinholde Franke <i>president and COO</i>	2	N/A	1 2 3 5 6 8 9
24	25	24	\$119	Oracle Flexible Packaging, Inc. Winston-Salem, N.C.	Kevin Hart <i>president and CEO</i>	2	285	1 2 3 4 5 7 8
25	N/A	N/A	\$115	Automated Packaging Systems Streetsboro, Ohio	Bernie Lerner <i>CEO</i>	5	500	1 3 4 5 6 7 8

*Flexible Packaging estimate, based on information from Hoover's Online database, D&B database and/or the Company's own data.

MARKETS: 1—Food; 2—Beverage; 3—Pharmaceutical; 4—Medical; 5—Personal Care; 6—Household Care; 7—Retail; 8—Industrial; 9—Agriculture.